



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4165-7
Job Sheet 172966



Part No: D4165-7

Job Qty: 4 ea

Part Name: Fwd Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/12/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV B SHEET 4 IPP Rev:A 11.03.09 new issue DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/10/18	0.00	0.00	Start Up Waterjet		on 18/03/16
100	Waterjet	4 pcs		3/10/18	0.00	0.33	Waterjet1		on 18/03/16
120	QC	4 pcs		3/10/18	0.00	0.00	QC8		on 18/03/16
130	HandFinish	4 pcs		3/12/18	0.00	0.31	HandFinish1		SA 18-3-16
135	QC	4 pcs		3/12/18	0.00	0.00	QC7-3		SA 18-3-16
140	Packaging	4 pcs		3/12/18	0.00	0.00	Packaging3	51236	MAR 16 2018
150	QC21-SA	4 Ea		3/12/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 120 - QC8- Inspect parts - second check

130 - Chemical Conversion Coat per QSI005 4.1

135 - QC7-Inspect Chemical Conversion Coat

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

DAS
21
9-80

MAR 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	2.7200 sf (.68 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	3	91	0

DART
AEROSPACE

Container No: S052174

Part: D4165-7

Job No: 172966

Serial No/Batch: S052174

Revision:

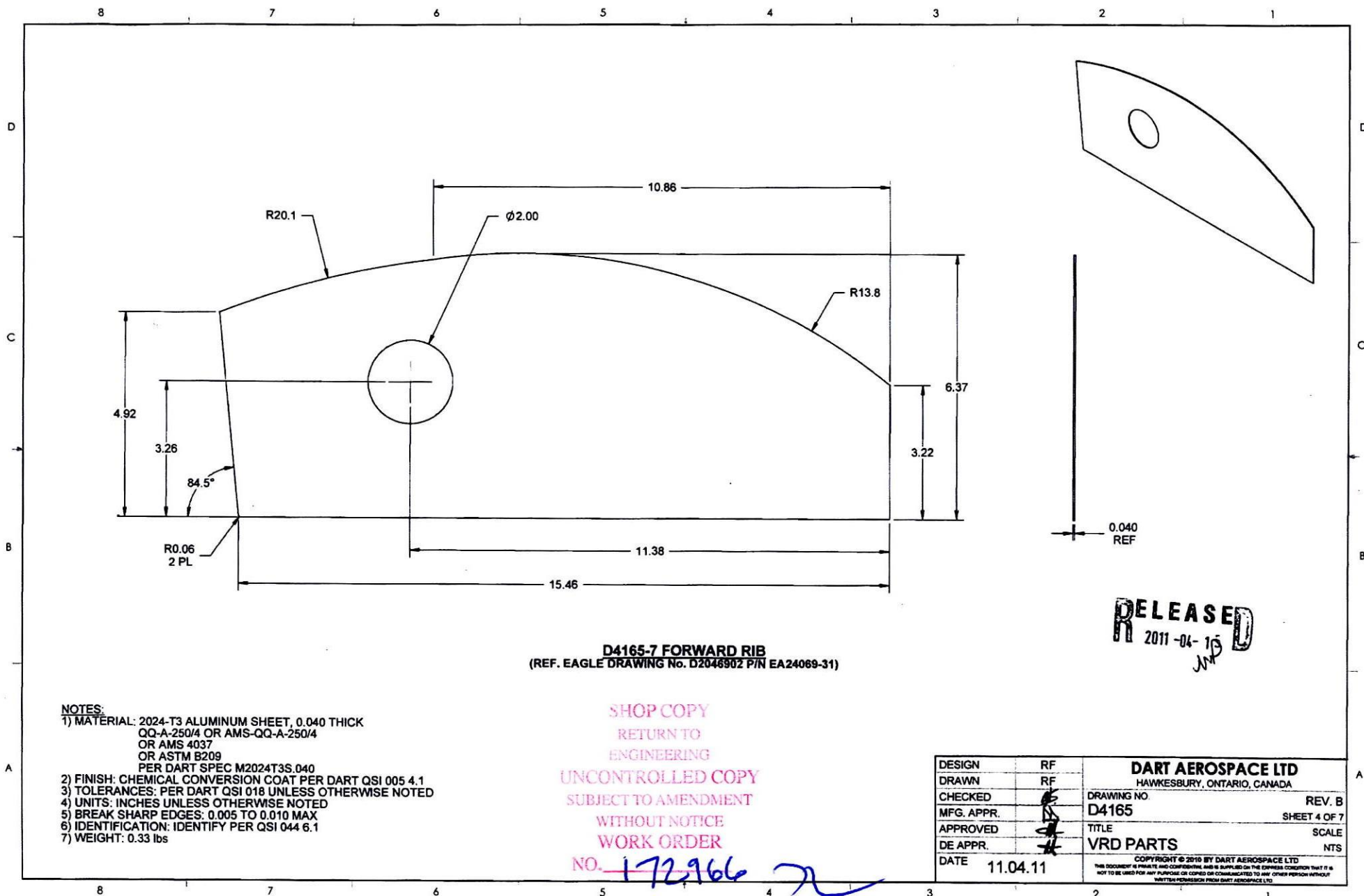
Inspector:

Date: 03/16/18

DART Aerospace Ltd.
1270 Aberdeen Street
Hawthornbury, ON K0A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Rib	2.000Inches + 0.012 - 0.001	2.012 1.999	Diameter	
2	Fwd Rib	6.370Inches ± 0.030	6.400 6.340		
3	Fwd Rib	3.220Inches ± 0.030	3.250 3.190		
4	Fwd Rib	11.380Inches ± 0.030	11.410 11.350		
5	Fwd Rib	15.460Inches ± 0.030	15.490 15.430		
6	Fwd Rib	3.260Inches ± 0.030	3.290 3.230		
7	Fwd Rib	4.920Inches ± 0.030	4.950 4.890		
8	Fwd Rib	0.040Inches ± 0.010	0.050 0.030		

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